

# **Troubleshooting for 10-20kUE Three-Phase Inverter**

Version	Date	Note
Ver.1.0	2013.8.22	



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### **G**ENERAL

This document is applicable for Growatt 10000UE, 12000UE, 18000UE and 20000UE three-phase inverter.

An error message will be displayed on the LCD screen while a fault occurs. The faults consist of inverter fault and system fault. All faults will shut down the inverter accompanied by red LED indicator immediately and wait until the fault is cleared. When a warning message is shown on LCD display, the inverter will continue working but will be accompanied by flash red LED indicator.

You may be advised to contact Growatt in some situation, please provide the following information.

Information concerning the inverter:

- Serial number
- Model number
- Error or warning message on LCD
- Short description of the problem
- Grid voltage
- DC input voltage
- Can you reproduce the failure? If yes, how?
- Has this problem occurred in the past?
- > What was the ambient condition when the problem occurred?

Information concerning the PV panels:

- > Manufacturer name and model number of the PV panel
- Output power of the panel
- Voc of the panel
- Vmp of the panel
- Imp of the panel
- Number of panels in each string
- How many strings connected in one MPP tracker
- If it is necessary to replace the unit, please ship it in the original box.



Display On LCD	Record Code	Detailed content
Warning		
e.g. LCD Shows "Warning 100"	100	Malfunction with the fan
	103	Fail to read EEPROM
	104	Firmware version unmatched
	105	Fail to write EEPROM
Error (Inverter Fault)	•	
e.g. LCD shows "Error 101"	101	Communication error, COM board(Slave
		CPU) doesn't receive from control
		board(Main CPU) over 10 seconds
	107	Sampling difference is big
	117	Relay fault , Relay check fails 6 times
	121	Communication error, control board doesn't
		receive data from COM (communication)
		board over 5 seconds.
	122	Bus voltage is too high
	104	Model error
	119	GFCI module check fails
Fault (System Fault)		
Auto Test Failed	/	Auto test didn't pass.
PV Isolation Low	125	PV input insulation impedance too low
PV Voltage High	128	PV voltage is over 1000V
Residual I High	126	Leakage current too high
Output High DCI	127	Output DC current too high
AC V Outrange	129	Grid voltage is out of range
AC F Outrange	130	Grid frequency is out of range

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Table 1.1.1 Fault and warning summary



## TROUBLESHOOTING

### I Warning

### • Warning 100

- Malfunction with the fan
- 1. Turn off DC switch, rotate the fan blade with screwdriver, and then restart the inverter.



Fig.2.1.1

- 2. If it is not easy to rotate the fan blade, check whether the fan is stuck by some obstructions.
  - A. If fans or grills are just covered by soft dust particles, stones or snow lump, using tools such as vacuum cleaner to clean the fans. And if user has no such tools or there are obstructions in fans, grills or the cooling area of inverter, you need to clean the fans and grills after they are took apart from the inverter.

Note: a. Growatt 10-20kUE three-phase inverter has two types of fan structures.

b. Growatt 10kUE, 12kUE has two fans while 18KUE, 20KUE has three fans on the top of inverter.

### Fan type 1 cleaning procedure:

The left and top of shell plane is as entirety seamlessly.

- 1) Before cleaning, please disconnect the DC and AC connection.
  - > Turn off the DC switch.
  - Disconnect the DC terminal. (You might need some tool to disconnect the male and female terminals).
  - Disconnect the AC terminal.
- Remove the protection pedestals at the bottom of inverter. Remove the inverter from mounting bracket, and place inverter horizontally on clean and dry place. First of all you should remove the protection pedestals at the bottom of inverter as Fig.2.13 show.

Use screwdrivers counterclockwise rotate the screws as figures shown below.





- 3) Remove the handles on both sides of UE inverter as Fig.2.1.4 show.
- 4) Remove the shell plane of the bottom and right side.

Use appropriate screwdrivers counterclockwise rotate the screws marked in Fig.2.1.5.





 Unlock and remove the plug connectors of cooling fans.
To unlock the plug connectors, you need some tinny tools. There are 2 connectors, as Fig.2.1.6 show.





Fig.2.1.6

6) Remove the shell plane of the top and left side, as Fig.2.1.6 1 2 4 5 show.

It's easy to clean the grills on shell plane using water or some tools.

- 7) Clean the grills on shell planes.
- 8) Remove and clean the cooling fans.

Unscrew and remove the cooling fans as Fig.2.1.7.

Clean the cooling fans using appropriate tools such as brushes, clothes or water.



Fig.2.1.7

9) After cleaning, assemble the inverter in reverse order. If you cleaning the fans with water make sure the fans, cables and connectors are dry before assembling.

### Fan type 2 cleaning procedure:

There is only independent fan cover on the top of inverter.

- 1) Please disconnect the DC and AC connection.
  - Turn off the DC switch.
  - > Disconnect the DC terminal. (You might need some tool to disconnect the male and



female terminals).

- Disconnect the AC terminal.
- 2) Remove the inverter from mounting bracket, and place inverter horizontally on clean and dry place.
- 3) Screw off the screws to open the fans cover with suitable tool, then fans will be seen, as Fig.2.1.8.



Fig.2.1.8

4) Pull out the plug connectors with some tinny tools as Fig.2.1.9.



Fig.2.1.9

5) Take away the fans from the cover and clean them thoroughly.





Fig.2.1.10



- 6) After finishing cleaning, assemble back the fans in reverse order.
- B. If the fan is not stuck, check whether the fan is broken, especially motor bracket of fan is broken or not.





Fan replacement is required if it fails to work. The procedure is similar to fan cleaning procedure; the difference is that broken fan should be exchanging before assembling the inverter in reverse order. Please contact Growatt service to get new one if there are some broken fans in inverter.

### • Warning 103

Fail to read EEPROM.

- 1. Please power off the inverter completely till there is nothing displayed on LCD and restart, observe whether the warning is cleared.
- 2. If the warning is not cleared, please refer step 9) in Annex 2 to reset the model value and serial number (S/N), and then restart the inverter for retry.
- 3. If the warning still exists, please refer Annex 2 to replace COM board and control board.

### • Warning 104

Firmware version unmatched

1. Please register model name indicated on the data label beside inverter.



GROWATT PV Grid Inverter					
Model Name	XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX				
Max. DC voltage	XX000XX000XX				
DC voltage range	X0000000X				
MPPT voltage range	X0000000X				
Max. input current per string	XX0000000X				
Max. apparent power	XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX				
Norminal output current	XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX				
Norminal output voltage	X00000000X				
AC Frequency range	XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX				
Power Factor	0.9leading-0.9laging				
Safety Level	Class 1				
Protection Degree	IP65				
Operation Ambient Temperature	-25°C - +60°C				
VDE-AR-N410	5, CEI 0-21,CE				
RD1669,VDE 0126-1-1, G59, IEC 62109					

Fig.2.3.1 Data label

2. Please read the internal firmware version and model value by knock or via ShineBus, and register them as well.







Fig.2.3.3 Internal FW Ver. on LCD

le Language Lay(	Jut			
Device Info. 2	2 Read CMD∫3 Grid CMD	4 Parameter 5 Auto	Test 6 FW Updat	
State Info.:	Fault	PV1/2 Power:	0/0 W	
AC Watt/VA:	0/0	Epv1/2-today:	0.0/0.0 kWh	
R/S/T Volt:	0/0/0 V	Epv1/2-total:	47.1/0.0 k₩h	
R/S/T I:	0.0/0.0/0.0 A	Serial No.:	6045057131	Model value
Eac-today:	0.0 kWh	Device Mode:	DOTOPFU1M5S1	
Eac-total:	46.0 kWh	FW Version:	G.1.8(0G28-4125)	Firmware version
PV1/PV2 Volt:	248/0 V	ModbusVersion:	₩3.01	

Fig.2.3.4 State information on ShineBus

3. Provide above information to Growatt service.



### • Warning 105

Fail to write EEPROM.

- 1. Please power off the inverter completely till there is nothing displayed on LCD and restart, observe whether the warning is cleared.
- 2. If the warning still exists, please refer Annex 2 to replace COM board and control board.

### II Inverter Fault

### • Error 101

Communication error, COM board doesn't receive data from control board over 10 seconds.

- 1. Please power off the inverter completely till there is nothing displayed on LCD and restart, observe whether the warning is cleaned.
- 2. If the warning is not cleared, please power off inverter and open the inverter cover to confirm the signal cable between control board and COM board shown in Fig.3.1.1 is connected well.



Fig.3.1.1 Signal cable between COM and control board

3. If the error still exists, please refer Annex 2 to replace control board and COM board.

### • Error 107

Sampling difference is big.

- 1. Restart the inverter, check if the error still exists.
- 2. If the error still exists, please refer Annex 2 to replace control board and COM board.
- 3. If the error still exists, please contact Growatt service to replace an inverter.

• Error 117



### Relay fault

There is something wrong with the relay or its relevant circuit. Restart the inverter, if the error still exists, please contact Growatt service to replace the inverter.

### • Error 121

Communication error, control board doesn't receive data from COM board over 5 seconds.

- 1. Please power off the inverter completely till there is nothing displayed on LCD and restart, observe whether the warning is cleared.
- 2. If the warning is not cleared, please power off inverter and open the inverter cover to confirm the signal cable between control board and COM board shown in Fig.3.1.1 is connected well.
- 3. If the error still exists, please refer Annex 2 to replace control board and COM board.

### • Error 122

Bus voltage is too high.

- 1. Restart the inverter, and check whether the error still exists.
- 2. Turn off AC breaker, measure the voltage between PV+ to PV- by multi-meter and check whether it is within DC voltage range. If it is higher than the Max allowed DC voltage 1000V, you need to reduce the quantity of PV modules.
- 3. Update the firmware of control board to version 0D37 or above, and COM board to version 0C30 or above.

### • Error 104

### Model error

Update the firmware of control board to version 0D37 or above, and COM board to version 0C30 or above.

### • Error 119

GFCI module check fails

Update the firmware of control board to version 0D37 or above, and COM board to version 0C30 or above.

### **III System Fault**

### • Auto Test Failed

The auto test cannot pass.

> Auto test function is only activated in model for Italy.

Please make sure the grid (voltage and frequency) is normal. Restart the inverter and redo it.

### • PV Isolation Low

PV input insulation impedance is too low.

- 1. Please confirm whether the output of inverter is connected according to user manual.
- 2. Please provide the model value shown as Fig.2.3.2 or Fig.2.3.3 to Growatt service.



- 3. Check if the PV modules are well grounded.
- 4. Check if the inverter is well grounded.



Fig.4.1.1 Earth connection

5. Open the inverter cover to check if the inside grounding cable is well connected.



Fig.4.1.2 Inside earth connection

6. Check if the marked screw is loose or not. If loose, please tighten it.



Fig.4.1.3 Earth-connected screws

 Disconnect PV terminals and measure the impedance between PV1+ and Earth, PV2+ and Earth, PV- and Earth by multi-meter; check whether all the impedances are beyond 1 Mega ohm, if not, please contact Growatt service.

Note: Inverter shell is also grounded.





Fig.4.1.4 DC side in the inverter

### • PV Voltage High

PV voltage is over 1000V.

1. Turn off AC breaker, measure the string voltage between PV+ to PV- by multi-meter according to the mark on DC terminal shown as Fig.4.2.1 and check whether it is within DC voltage range. If it is higher than the Max allowed DC voltage 1000V, you need to reduce the quantity of PV modules.

10. No. 10.							
MPP Tracker A			MPP Trac				
+	+	+	+	+	+		
			—		-		

Fig.4.2.1

2. If actual PV voltage is not closed or over 1000V, please turn off AC breaker, compare the measured value with the PV voltage displayed on LCD. If the tolerance is more than 3V, please calibrate PV voltage of the inverter as following steps:



Fig.4.2.2 Input information interface

- 1) Connect your PC/laptop with inverter via RS232toUSB cable. And then start the inverter.
- Run software "ShineCorrection". Select "01.V PV 1" in Item List dropdown list; enter your COM port and inverter address, if the inverter can't be connected with other inverter via RS485, you can select the option "Auto Inv Add";
- 3) Enter the measured value into "Value" frame;
- 4) Input setting password "Correction", click "Set" button to finish PV1 voltage calibration;







0 -						
Item List	Parameter	Input Value e.g.				
01.V PV 1	PV1 voltage	650.0				
05.V PV 2	PV2 voltage	650.0				
Note: PV1 stands for MPP tracker A, PV2 stands for MPP tracker B.						

Table 4.2.1

5) Select "05.V PV 2" in Item List dropdown list and repeat above processes to finish PV2 voltage calibration.

### • Residual I High

Leakage current is too high.

- 1. When inverter showing Residual I High, please restart the inverter for 2 or 3 times.
- 2. If the error still exists, please examine if the live and neutral (L1, L2, L3 and N) are connected well.



Fig.4.3.1 AC terminal (from left to right: type1, 2, 3)

3. If the live and neutral (L and N) are ok but the error still exists, please replace an inverter.

### • Output High DCI

Output DC current too high; The DC offset in the alternating output current is detected too high.

- 1. Please restart the inverter and check whether the fault still exists or not. If the fault doesn't always appear, please don't care because the inverter will automatically recover and continue working.
- 2. If the error always appears, please update the firmware of control board to version 0D36 or above, and COM board to version 0C29 or above.
- 3. If the error still exits after updating, please contact Growatt service to replace an inverter.



### • AC V Outrange

Grid voltage is out of range; Or the inverter's voltage limits is incorrect.

If there are several inverters in parallel, and the inverter shows "AC V Outrange" after the inverter feed to grid working for a while, perhaps the grid impedance is too high, please record the AC wiring condition (including length and diameter of cables etc.) and record whether assemble an isolated transformer on the output, and then contact Growatt service. Meanwhile you can check as following steps:

Note: In this document, L1, L2, L3 means three phase live wire and N means neutral wire.

- 1. Check whether AC circuit breaker is off.
- 2. Measure the L (123) to N voltage to check whether public grid is cut off.
- 3. Turn off AC breaker and DC switch; check whether AC cables are all firmly and correctly connected.
  - A. For checking the AC terminal outside inverter, please refer to Annex 1.
  - B. For checking the AC terminal inside inverter, please check as following steps:
    - 1) Disconnect DC and AC breaker; make sure the inverter totally shut down.
    - 2) Open the inverter cover by suitable screwdriver.
    - 3) Refer to Annex 2 to remove control board and COM board.
    - 4) Screw off 4 screws on metal panel as Fig.4.5.1 and remove metal panel.



Fig.4.5.1 5) Make sure all the points as Fig.4.5.2 or Fig.4.5.3 marked are tightened.





Fig.4.5.2



Fig.4.5.3

- 6) Assemble the inverter in reverse order.
- 4. Turn on AC breaker, measure the real grid voltage (L1, L2, L3 to N) by multi-meter.
- Check whether the grid voltage is complied with the local grid standards; check whether the grid voltage is stable with multi-meter. If both not, please contact the local electricity company.
  Note: There are two ways to measure phase voltage of grid:
  - If the AC terminal belongs to type 1 or type 2 as Fig.4.3.1 show, please measure the corresponding phase voltage (R, S, T 3 phase) inside inverter as Fig.4.5.4.

CAUTION: Electric shock!!! You must confirm that control board, COM board, metal panel and reserved screws are all placed outside the inverter before switch on the AC breaker.





Fig.4.5.4

If the AC terminal belongs to type 3 as Fig.4.3.1 show, please remove the shell of AC terminal by screwdriver and measure the corresponding phase voltage (R, S, T 3 phase) outside inverter as Fig.4.5.5.





6. Turn on DC switch; compare the measured grid voltage with the AC voltage displayed on LCD. If the tolerance is more than 3V, please calibrate AC voltage of the inverter as following steps:



Fig.4.5.6 Output information interface

- 1) Connect your PC with inverter via RS232toUSB cable. And then start the inverter.
- Run software "ShineCorrection". Select "10.V AC R" in Item List dropdown list; enter your COM port and inverter address, if the inverter can't be connected with other inverter via RS485, you can select the option "Auto Inv Add";
- 3) Enter the measured value into "Value" frame;
- 4) Input setting password "Correction", click "Set" button to finish R phase AC voltage calibration;







Item List	Parameter	Input Value e.g.				
10.V AC R	R phase AC voltage	230.0				
14.V AC S	S phase AC voltage	230.0				
18.V AC T	T phase AC voltage	230.0				

Table 4.5.1

- 5) Select "14.V AC S" or "18.V AC T" in Item List dropdown list and repeat above processes to finish S phase or T phase AC voltage calibration.
- 7. Check the AC voltage limits via ShineBus as following steps:
  - 1) Choose "4 Parameter" menu, select "Read" option as following figure.

🔷 ShineBus 4 Parameter									
File Language LayOut									
2 Read CMD 3 Grid CMD	4 Parameter	5 Auto	Test	6 F¥	Update	7 Produ	ct Sei া 🕨		
Set ID: 13.R	1 Vac Low	•							
Set value:									
🔽 Re	ad								
Note:									
C + D - 14									
Set Result:									
COM: COM1	Inv	Add: 0	F	eriod	(ms): 4	95 (	Operate		



2) Select 13, 14, 17 and 18 option in "Set ID" drop-down list, and click "Operate" button to read the AC voltage limits in "Set value" field one by one.

🗣 ShineBus 4 Parameter								
File Language LayOut								
2 Read CMD 3 Gri	d CMD 4 Parameter 5 Auto Test 6 FW Update 7 Product Sei 4 🕨							
Set ID:	17.R2 Vac Low							
Set value:	12.Connect Fac High A 13.RI Vac Low 14.R1 Vac High 15.RI Fac Low 16.R1 Fac High							
Note:	17.R2 Vac Low 18.R2 Vac High 19.R2 Fac Low 20.R2 Fac High							
Set Result:	21. Vac 10min Avg 22. R1 Vac Low Time							
COM: COM1	23.R1 Vac High Time 24.R1 Fac Low Time 25.R1 Fac High Time 25.R1 Fac High Time							



### Fig.4.5.9

8. Check whether the limits are complied with local grid standard. If not, please reset the limits by ShineBus. Fill corresponding value in "Set value" field, not selected "Read" option, and click the "Operate" button to set AC voltage limits one by one. Example as follow figure, related values refer to Table 4.5.1.

🗣 ShineBus 4 Parameter								
File Language LayOut								
1 Device Info. 2	Read CMD 3 Grid CMD 4 Parameter 5 Auto Test 6 FW Upda	si ● ▶						
Set ID:	13.R1 Vac Low 🔽							
Set value:	184.0							
Note:								
Set Result:								
COM: COM1	Inv Add: 1 Period(ms): 495 Opera	te						

18.10.10									
Country	Safety	R1 Vac low	R1 Vac high	R2 Vac low	R2 Vac high	V10minAvg			
Netherlands, Swiss, France	VDE 0126	185.0	264.0	/	/	253.0			
Germany	N4105	186.0	262.0	/	/	253.0			
	G83-2	200.0	262.0	184.0	273.7	/			
UK	G59-2	200.0	253.0	184.0	264.5	/			
Italy	CEI 0-21	195.5	253.0	92.0	264.0	/			
Hungary	Regional	195.5	253.0	115.0	276.0	/			
Barbados	Regional	202.0	253.0	115.0	310.0	/			

Fig.4.5.10

Table 4.5.1

9. If all conditions are OK and this fault still exists, please contact Growatt service.

### • AC F Outrange

Grid frequency is out of range; Or the inverter's frequency limits is incorrect.

- If there are several inverters in parallel, and the inverter shows "AC V Outrange" after the inverter feed to grid working for a while, perhaps the grid impedance is too high, please record the AC wiring condition (including length and diameter of cables etc.) and record whether assemble an isolated transformer on the output, and then contact Growatt service. Meanwhile you can check as following steps:
- 1. Check whether the frequency on the LCD as Fig.4.6.1 and measured grid frequency by multi-meter are both within the local grid standards, if not, please contact local electricity company.





Fig.4.6.1 Power information interface

- 2. Check the grid frequency limits by ShineBus as following steps:
  - 1) Select layout "4 Parameter", select option "Read" as following figure.

🔷 ShineBus 4	l Parameter					
File Language Lay(	Jut					
2 Read CMD 3 Gri	id CMD 4 Parameter	5 Auto T	est 6 FW	Update   7	Product	Set 4 +
Set ID:	15.R1 Fac Low	•				
Set value:						
Note:	🔽 Read					
Set Result:						
COM: COM1	Inv	Add: 0	Period	(ms): 495	Оре	erate



2) Select 15, 16, 19 and 20 option in "Set ID" drop-down list. And click button "Operate" to read the frequency limits one by one.

🔷 ShineBus 4	Parameter
File Language LayOu	t
2 Read CMD 3 Grid	. CMD 4 Parameter 5 Auto Test 6 FW Update 7 Product Sei
Set ID:	15.R1 Fac Low
Set value:	12.Connect Fac High 13.R1 Vac Low 14.R1 Vac High 15.R1 Fac Low 16.R1 Fac Ligh
Note:	17. K2 Vac Low 18. K2 Vac High 19. K2 Fac Low 20. K2 Fac High
Set Result:	21.Vac 10min Avg 22.R1 Vac Low Time
COM: COM1	23.R1 Vac High Time 24.R1 Fac Low Time 25.R1 Fac High Time 25.R1 Fac High Time

Fig.4.6.3

3. Check whether the limits are complied with local grid standards. If not, please reset the limits by ShineBus. Fill Corresponding values in "Set value" field, not selected option "Read", and click button "Operate" to set AC frequency limits one by one. Example as Fig.4.6.4, related values refer to Table 4.6.1.

🔷 ShineBus	4 Parameter
File Language La	yOut
1 Device Info.	2 Read CMD 3 Grid CMD 4 Parameter 5 Auto Test 6 FW Updat 4 🕨
Set ID:	15.R1 Fac Low
Set value:	47.5
Note:	
Set Result:	
COM: COM1	Inv Add: 1 Period(ms): 495 Operate

Fig.4.6.4



Country	Safety	R1 Fac low	R1 Fac high	R2 Fac low	R2 Fac high
Netherlands, Swiss, France	VDE 0126	47.5	50.2	/	/
Germany	N4105	47.5	51.5	/	/
UK	G83-2	47.7	51.5	47.0	52.0
	G59-2	47.5	51.5	47.0	52.0
Italy	CEI 0-21	47.5	51.5	49.5	50.5
Hungary	Regional	49.0	51.0	/	/
Barbados	Regional	49.5	50.5	/	/

Table 4.6.1

4. If all conditions are OK and this fault still exists, please contact Growatt service.

### ANNEX

### 1. How to connect AC terminal (Disconnect in reverse order)

Note: There are three types of AC connector for Growatt UE series inverters. Please follow the instructions corresponding to the parts we offer you.

### A. AC connector 1:

Assembly procedure:

1) Connect the cables into their respective channels shown as Fig.5.1.1, '1' represents Neutral channel (marked with '1' on the terminal), '2,3,4' on Fig5.1.1 represent three Live line channels (marked with '2,3,4' on the terminal), and GND represents Ground channel (marked with 4 on the terminal).



Fig.5.1.1

2) Tighten the left part and right part clockwise, as Fig.5.1.2.





Fig.5.1.2

3) Connect it to the AC side of the inverter as Fig.5.13.





Fig.5.1.3

### B. AC connector 2:

Assembly procedure:

1) Unscrew the AC connector by hand and slotted screwdriver into four components as Fig.5.1.4:



Fig.5.1.4

2) Connect 5 cables into their respective channels on the AC terminal shown as Fig.5.1.5, for the mark beside every socket, 'N' represents Neutral, '1, 2, 3' represent 3 live channels and 'E' is ground, tighten all screws (1.0Nm (9 lbf. in.) max).





Fig.5.1.6

3) Insert the contact into the body with slotted screwdriver (1.13Nm (10 lbf. in.) to 1.36Nm (12 lbf. in.)), screw up other components of the connector as Fig.5.1.6 -5.1.7.





Fig.5.1.7

Fig.5.1.8

4) Connect it to the inverter as Fig.5.1.8.

### C. AC connector 3:

Assembly procedure:

- The AC side terminals of the inverter are like Fig.5.1.9, it is clear to confirm that 'L1, L2, L3' represents three live line output, 'N' represents neutral line and is grounding line.
- 2) Connect five standard cables into relevant terminals. The five cables should be put through the protection shell, as Fig.5.1.10.



3) Fasten the protection shell onto the bottom of the inverter, make sure the four screws are tightened, the completed appearance is like Fig.5.1.11.





### 2. How to replace control board and COM board

### Replacing procedure:

1) Before replacement, please register some important information such as total energy E\_all the inverter has already generated to grid.



Fig.5.2.1 E\_all information on LCD

- 2) Disconnect DC breaker and AC breaker to power off the inverter.
- 3) Remove the cover of RS232 interface with a cross screwdriver.



Fig.5.2.2 RS232 interface

4) Unscrew the two nuts on RS232 port using a 5mm sleeve screwdriver.





Fig.5.2.3 Two nuts on RS232 port

5) Remove the front cover, and disconnect the connectors shown as Fig.5.2.4.



Note: If here has a white connector, disconnect it too.

Fig.5.2.4 Connectors on control board and COM board

6) Unscrew the eight screws connecting the control board and COM board with the metal panel.





Fig.5.2.5 Screws on control board and COM board

- 7) Replace the COM board (control board) with new one and screw it back by using the four screws.
- 8) Reconnect all the connectors on the board.
- 9) Assemble remain parts in reverse order of the disassemble procedure.
- 10) Turn on the DC breaker and reset the inverter's Model and serial number via ShineBus. Remember to click the "Set" button to save the modification.

🔷 ShineBus 7	Product Set		
File Language LayOu	ıt		
3 Grid CMD 4 Para	ameter 5 Auto Test 6 F	W Update 7 Product Set	<b>₹ }</b>
Mode:	PFU1MxSx	Set State:	
SerialNo.:	1234567890	2	
Input No.:		Input Module:	
Real No.:		Real Module:	
COM: COM5	Inv Add:	1 Period(ms): 495	Set

Fig.5.2.6 ShineBus set Model and serial number

The inverter's model name is made up of PFU1MxSx four sections, the last two sections should be preset in accordance with the power level and country or grid standards. The meaning of Mx and Sx are shown in Table 5.2.1-5.2.2.

Product	Мх
Growatt 10000UE	2
Growatt 12000UE	3
Growatt 18000UE	5



Growatt 20000UE	6

Table 5.2.1 Mx stands for the power level of the inverter

Sx	Country/Grid Standard	
1	VDE0126 (Netherlands)	
2	Barbados	
3	Australia (AS4777)	
4	Italy (CEI 0-21)	
5	Spain (RD1663)	
6	Greece	
7	Germany (N4105)	
8	UK_G59	
9	Ireland	
Α	CGC	
В	EN50438(Denmark, Cyprus)	
D	Thailand	
С	Hungary	
E	Belgium	
F	BDEW	

Table 5.2.2 Sx stands for the adopted standards or countries

➤ The serial number can be found in the label attached to the side of the inverter as Fig.5.2.7-5.2.8.



Fig.5.2.7 Label and S/N location









#### Fig.5.2.9

	8	
Item	Meaning	Note
Value	Registered total energy "E_all"	e.g.20000.0
Password	Setting password	Correction
Set State	Set process	OK is successful for setting
СОМ	COM port address in PC	Found in Device Manager
		"Auto Inv Add" can be
Inv Add	Internal address of inverter	selected if only one inverter
		connected

Table 5.2.3 Meanings of E\_all reset interface in ShineCorrection

11) Reset total energy "E\_all" via ShineCorrection referring to Fig.5.2.9 and Table 5.2.3. 12) Turn on AC breaker and restart the inverter.



# **CONTACT INFORMATION**

If you have any questions about our product, our hotline will be happy to assisit you, please contact Growatt service with information below.

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